Please Note:

This document is provided as a dimensional reference and should not be printed as a drilling template unless it can be correctly scaled to 100% by your printer.
2516EMC SERIES
ELECTROMECHANICAL HOLD OPEN
DOORCLOSER

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Ctrl</td>
<td>30kg</td>
<td>20kg</td>
<td>30&quot;</td>
<td>20&quot;</td>
<td>60kg</td>
<td>40&quot;</td>
</tr>
<tr>
<td>Ctrl</td>
<td>60kg</td>
<td>50kg</td>
<td>1/4&quot;</td>
<td>1/2&quot;</td>
<td>90kg</td>
<td>1/2&quot;</td>
</tr>
<tr>
<td>Ctrl</td>
<td>90kg</td>
<td>80kg</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
<td>120kg</td>
<td>1/2&quot;</td>
</tr>
<tr>
<td>Ctrl</td>
<td>120kg</td>
<td>110kg</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
<td>160kg</td>
<td>1/2&quot;</td>
</tr>
</tbody>
</table>

* Factory default setting

MAX 18
MIN 116 - MAX 130

STANDARD MOUNTING
33
MIN 45 - MIN 74
63

Turn upside down for over door mounting.

USE THIS TEMPLATE IN CONJUNCTION WITH THE 2516EMC INSTALLATION INSTRUCTION (SUPPLIED)

Align template to door:
Mark & drill 4 body mounting holes and 2 slide rail holes.

PRE-LOADING OF THE ARM

X = min 10mm...
max 70mm

Preload pinion as shown and assemble arm to pinion.

STANDARD MOUNTING