Please Note:

This document is provided as a dimensional reference and should not be printed as a drilling template unless it can be correctly scaled to 100% by your printer.
2516EMC SERIES
ELECTROMECHANICAL HOLD OPEN
DOORCLOSER

<table>
<thead>
<tr>
<th>Slide Rail Position For Face Mounting</th>
<th>Mounting Position For 2516-116 Angle Bracket If Required.</th>
</tr>
</thead>
<tbody>
<tr>
<td>505</td>
<td>2516-104 Mount Bracket</td>
</tr>
<tr>
<td>110</td>
<td>2516-180SIL Mount Bracket</td>
</tr>
</tbody>
</table>

**Use This Template In Conjunction With The 2516EMC Installation Instruction (Supplied)**

Align template to door. Mark 5 and 4 body mounting holes and 2 slide rail holes.

**Fitting Of FD2516-116 Angle Bracket**

**Pre-Loading Of The Arm**

X = min 10mm... max 70mm

Preload pinion as shown and assemble arm to pinion.